

**SOFETEE Prep Paper for Ink Jet Sublimation**  
**TRANSFER INSTRUCTIONS**

- 1     press at 400 F for 20 seconds with SOFFTEE paper onto cotton or 50/50 & peel hot.
- 2     Put Teflon sheet inside of shirt to eliminate Sublimation blow through.
- 3     Apply ink jet Sub transfer at 400F to the SOFFTFE area and press for 40 seconds

It is always a good practice with sublimation to cover the transfer and shirt with a Teflon sheet to keep from contaminating your heater and protecting the shirt form scorching

NOTE: It may be necessary to increase dwell time of pressing to achieve best results.

CAUTION: Do not decrease dwell times as migration can occur.

## **SOFETEE LASER TRANSFER INSTRUCTIONS**

- 1 Put Teflon sheet inside of shirt to eliminate Sublimation blow through.
- 2 Pre-press shirt for 3 to 10 seconds at 400 F Teflon covering shirt
- 3 Apply Laser transfer at 400F to the SOFFTFE area and press for a minimum of 40 seconds, peel transfer hot. Stretch shirt while still hot for soft hand.

Medium to high pressure is recommended

### **CAUTION:**

**DO NOT** stack hot shirts on top of each other until cooled

**DO NOT** reduce suggested dwell time

\* Manufacturer shall not assume any liability to damaged goods as these instructions are intended suggestive and done in good faith only.