

## Heat Transfer Setting Guidelines – Single Ceramic Tiles

**NOTE:** This information is the recommended by the manufacturer of these products. Adjustment should be made according to your personal experience with your press, ink, climate, altitude, and other factors. Guidelines are for a reference only.

### Press at 400 Degrees F with Medium to Heavy Pressure

These guidelines are based on pressing the tiles from the back - Transfer face up, coated side of tile face down, press into Nomex Felt Pad or Rubber Pad

- 4 x 4 5 minutes Ceramic Glossy
- 4 x 4 5-6 minutes Ceramic SHC or Tumbled Stone
- 6 x 6 5-6 minutes Ceramic Glossy
- 6 x 6 6-7 minutes Ceramic SHC, Porcelain or Tumbled Stone
- 6 x 8 6-7 minutes Ceramic Glossy, SHC
- 8 x 10 7-8 minutes Ceramic Glossy, SHC
- 12 x 12 8-9 minutes Ceramic Glossy
- 12 x 12 9-10 minutes Ceramic SHC
- 12 x 12 10 minutes Porcelain

## Heat Transfer Setting Guidelines – Single Glass Tiles and Cutting Boards

### All Sizes 4-5 minutes Glass Tile and Cutting Boards

#### Imaging Glass Tiles with SingleStep White Backing:

Our SingleStep white backing is sub-through, eliminating the need for coating the back of the tile after sublimation.

1. Apply transfer to back of glass (smooth, white side) Do NOT reverse the image when printing
2. Place tile in press face up, smooth side down into rubber pad or Nomex felt. Increase the transfer times if you are pressing multiple tiles.

#### Tempered Glass Cutting Board Imaging Instructions:

Our SingleStep white backing is sub-through, eliminating the need for coating the back of the cutting board after sublimation.

Apply transfer to back of glass (smooth, white side) Do NOT reverse the image when printing. Place board in press face up, smooth side down into rubber pad or Nomex felt

#### Recommended transfer times for single boards:

- Small Round or Rectangle – 400 Degrees for 4-5 minutes
- Large Round or Rectangle – 400 Degrees for 4-5 minutes  
(You will want to increase the transfer times if you are pressing multiple boards)

#### Application of Rubber Feet

Attach rubber feet after your imaged cutting board has thoroughly cooled. DO NOT wash, by hand or Dishwasher, for a minimum of 72 hours after application, to allow the adhesive to cure.