

INFORMATION & INSTRUCTIONS

Last Updated: September 2004

Recommended Applications

White or Light Colored Fabrics in 100% Cotton or Poly/Cotton Blends, Fleece, Sweats, Canvas, Caps, Ties and Tote Bags

Characteristics

- Compatible with a wide range of Color Laser Copiers and Color Laser Printers
- Produces excellent results on a variety of fabrics
- Allows you to transfer your images to fabric in seconds
- Provides cost effective alternative for production of samples and small/ medium runs
- Premium quality provides superior image resolution, color saturation and washability
- Heavy duty transfer that is great for both t-shirts and thicker fabrics

Copying IMAGETRANS CL™ Heavy

- Place CL™ Heavy in bypass tray, positioned to copy onto coated side
- **Copy in Plain Paper or Standard mode ONLY**
- Copy/Print using the mirror image function

NOTE:

- ✕ For Clear areas use background elimination function or designate no-color

Heat Press Set-Up

- **Pressure Settings:** Application pressure plays an important role in the transfer process. High application pressure will ensure a complete transfer and improve the durability of the imaged item. Pressure setting may vary due to application but in general the higher the better. Preferred pressure is 60-80 PSI (pounds per square inch)
- **Temperature:** 375°F
- **Time:** 25 - 30 seconds

Pressing IMAGETRANS CL™ Heavy

- Set heatpress to 375°F and firm pressure (60-80 PSI recommended)
- Trim unimaged area of transfer paper
- Place garment on lower platen and pre-heat for 5 seconds to eliminate creases and moisture
- Place transfer in desired position on the garment with image face down
- Press for 25 - 30 seconds
- Release press and rub over transfer for approximately 10 seconds (peel paper while warm)

NOTE: Peel slowly with weave of the fabric

Iron on Transfer

- Step press, with firm pressure, slowly along each side of the image. Use maximum temperature (hottest).
- Apply strongest pressure with upper body over iron. Hold each press for 5 seconds. Ensure all edges and corners are firmly pressed. Continue to step press over the entire image, moving iron 1"-2"; again each step press should be held for 5 seconds. Total ironing time should be 4-5 minutes for 8.5x11 size image.

Washing Instructions

- Turn garment inside-out and machine wash in warm water (40°C)
- Do not use bleach or fabric softener
- Use mild detergent
- Hang dry
- Re-iron after wash with teflon bottom iron (or cover with common kitchen wax paper) with no steam.

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